

AMENDMENTS TO THE SPECIFICATION

Please amend the paragraph numbered [0051] in the as-filed application and [0052] in the pre-grant publication as follows:

The openings 131 in the pipe preferably have a diameter d adequate to propel a sufficient amount of fluid against the forging F to perform the quenching process. As an example, the diameter d of the openings 131 could be between approximately 0.055" and 0.075" ~~0.55" and 0.75"~~. At this diameter d , preferably between approximately 0.002 lb/sec and 0.01 lb/sec of fluid flows through each opening 131 at a velocity of between approximately 200 ft/sec and 1000 ft/sec.